

Work Order ID 50479

July 10, 2009 2:23:30 PM



Page 1

Item ID: D3873-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 7/01/09

Start Qty: 85.00



Cust Item ID:

Required Date: 7/06/09

Req'd Qty: 85.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA806 & DWG D3873 ,
FOLIO REV: *A*
DWG REV: *A*

09-07-23

2-DEBURR AS REQUIRED

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

09-07-23 *FA* *45*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 50479



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July 10, 2009 2:23:31 PM

Item ID: D3873-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 7/01/09 Start Qty: 85.00



Cust Item ID:

Required Date: 7/06/09 Req'd Qty: 85.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check 0.00



QC Memo 0.00

Quality Control

A.A

09/07/24

45

130 Identify as per dwg & Stock Location: B9B 0.00



Packaging Memo 0.00

Packaging

9/7/27 45250

140 QC21- Final Inspection - Work Order Release 0.00



QC Memo 0.00

Quality Control

09/07/28

h 5-07-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 1

July 10, 2009 2:23:30 PM

Work Order ID: 50479



Parent Item: D3873-1RevA



Parent Item Name: Bushing

Start Date: 7/01/09

Required Date: 7/06/09

Comments:

Start Qty: 85.00

Required Qty: 85.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	92.3201	5.1000			



303 Round Bar 0.750



Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

92.3201

107077

0

107857

18.49

108220

10.69

108877

14.41

110166

10.16

110680

9.29

111323

20.7

111957

8.5801

'
2

14" 1.16' - 29.07.23
26" 2.166'

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____



Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

50479

☒ **First Article** ☐ **Prototype**

Measured by: 	Audited by: 	Prototype Approval:	N/A
Date: 09.07.23	Date: 09/07/24	Date:	N/A

Y	Applo
J	A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

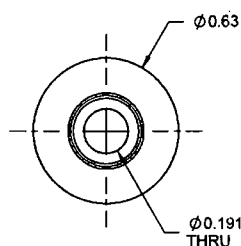
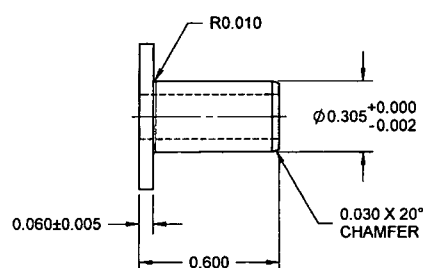
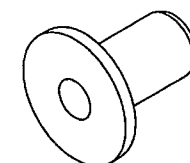
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3873-1 BUSHING

W/O 50479

RELEASED
09-03-05
 per ECN 06-558

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

REV.	NEW ISSUE	DESCRIPTION	MB	DATE
DESIGN	<i>JA</i>	DART AEROSPACE USA, INC.		
DRAWN	<i>JA</i>	PORT HADLOCK, VA		
CHECKED	<i>AS</i>	DRAWING NO. D3873	REV. A	
MFG. APPR.	<i>AD</i>	TITLE BUSHING	SHEET 1 OF 1	
APPROVED	<i>AD</i>	SCALE	NTS	
DE APPR.	<i>JA</i>			
DATE	09.01.07	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>		

8 7 6 5 4 3 2 1

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